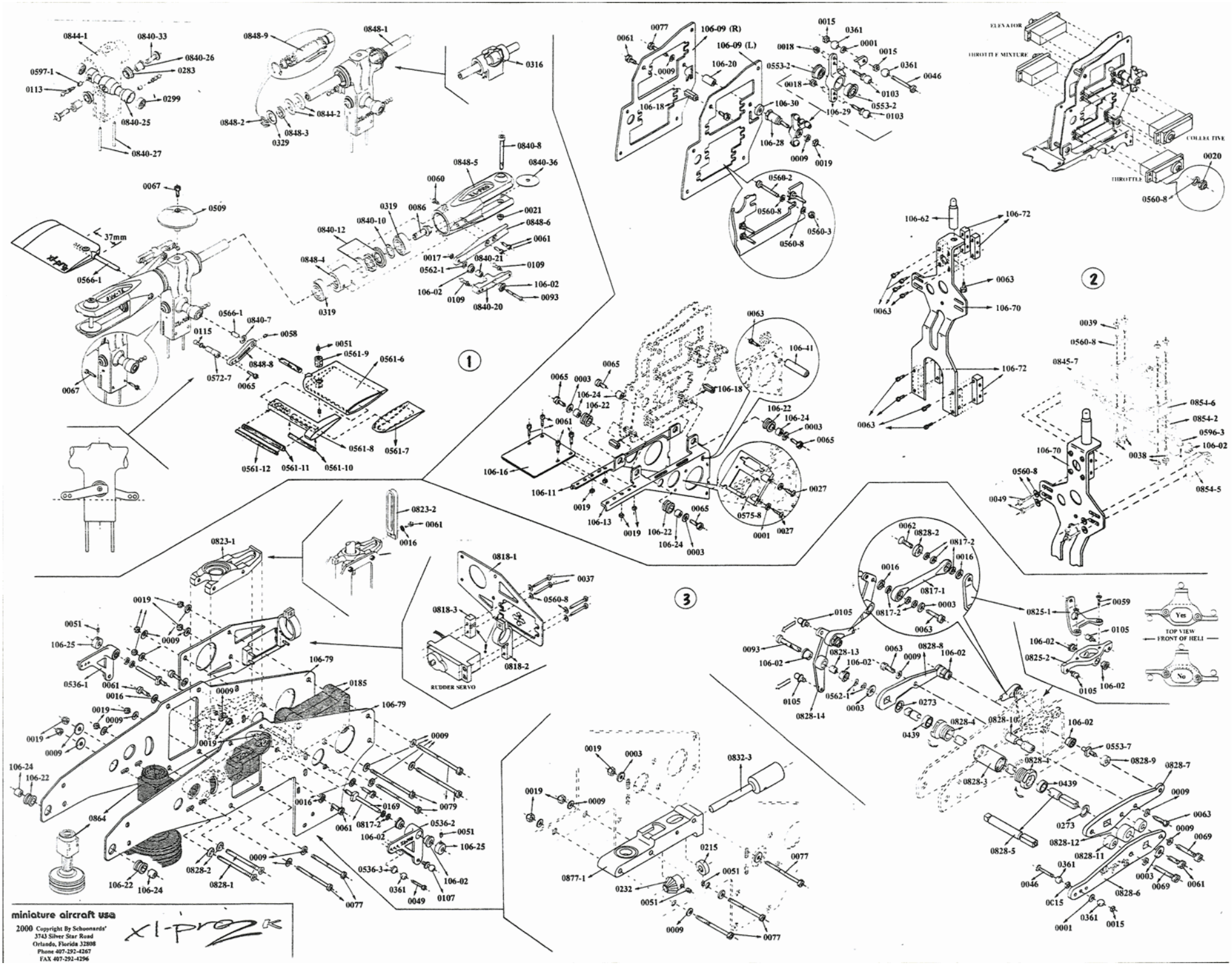

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X1-PRO 2K

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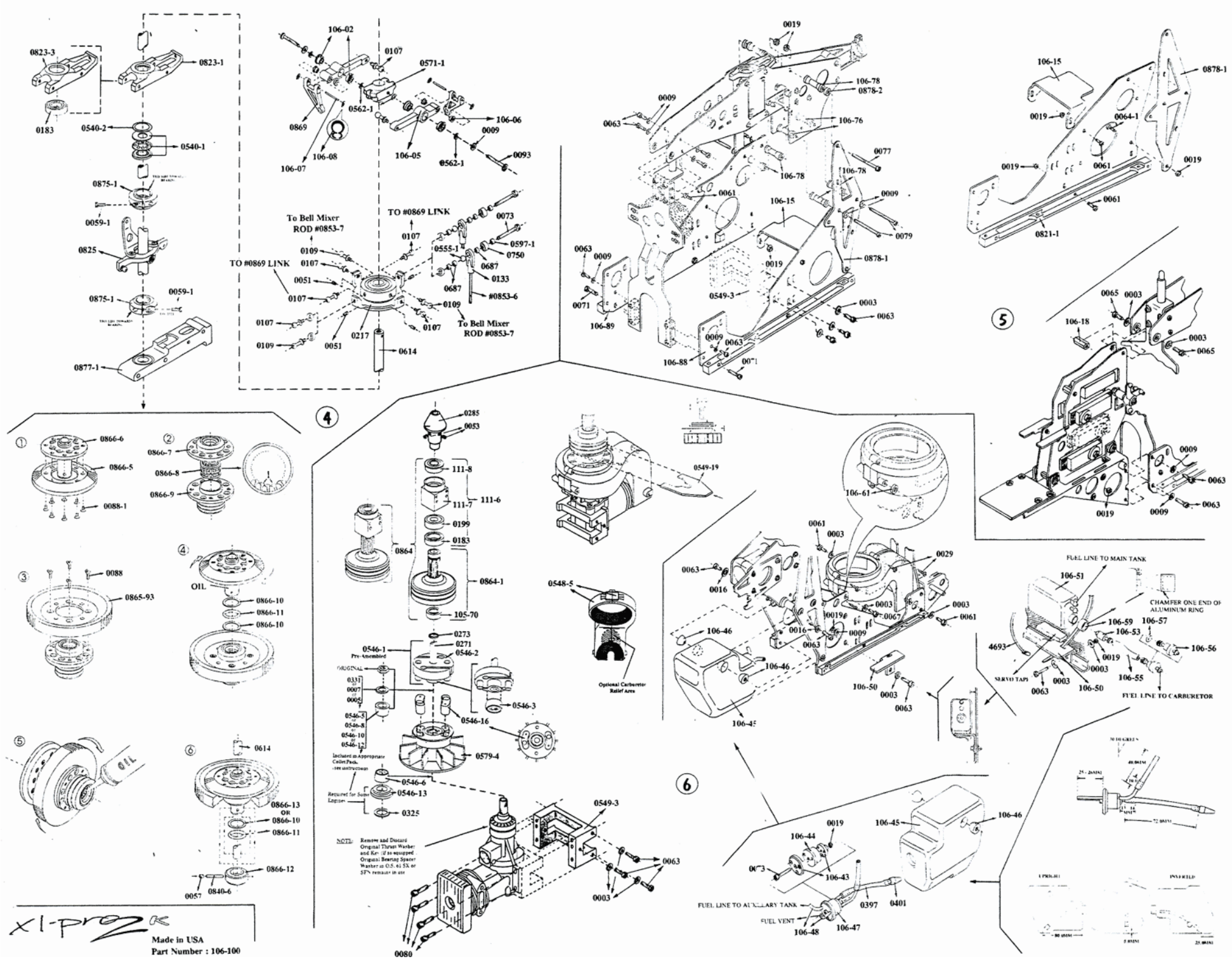
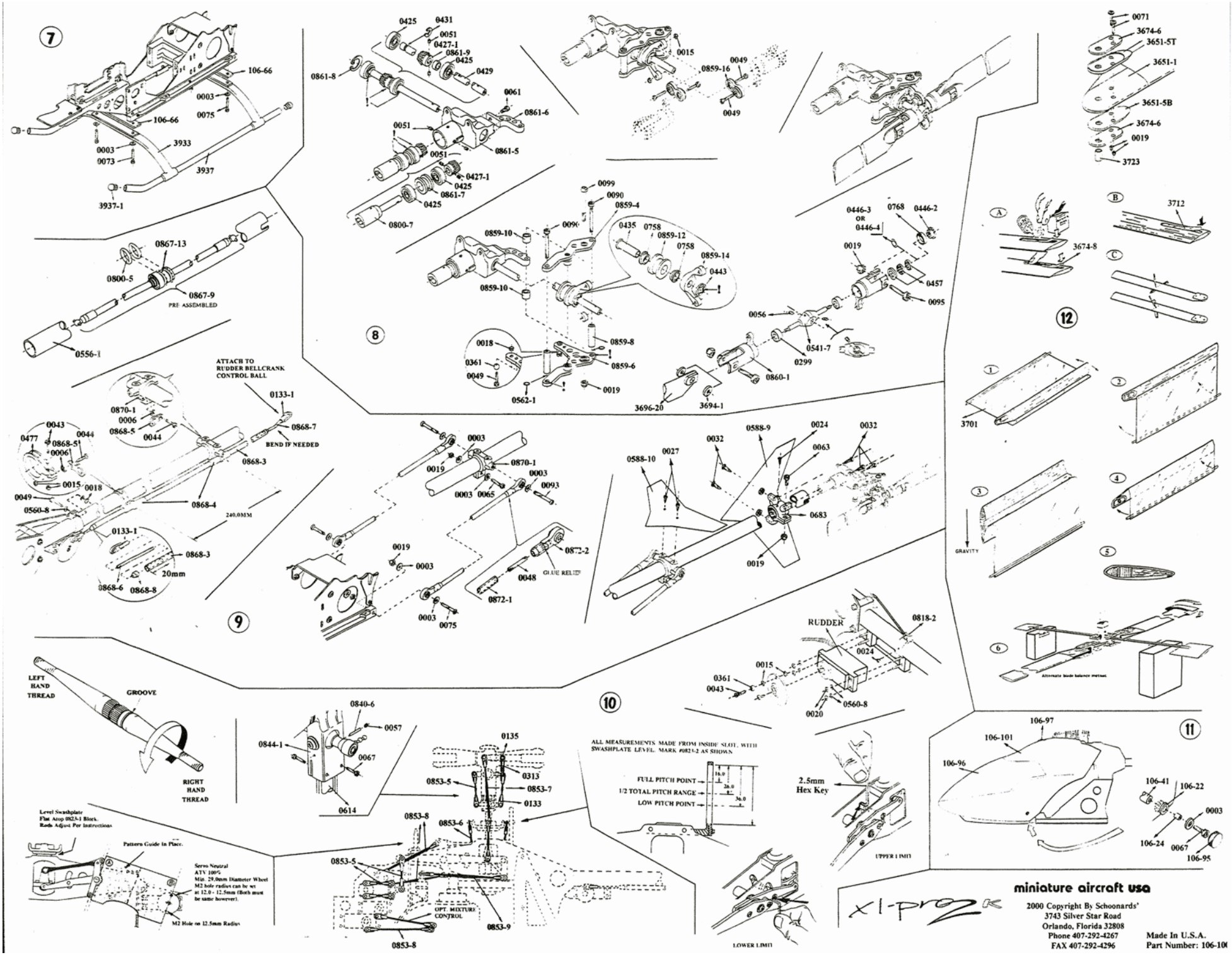

0823-3
0823-1
0183
0540-2
0540-1
0875-1
0059-1
0825
0875-1
0059-1
0877-1
106-02
0107
0571-1
0869
0562-1
106-06
0009
106-08
106-05
0562-1
0093
106-07
To Bell Mixer
ROD #0853-7
TO #0869 LINK
0109
0107
0051
0107
0107
0109
0217
0051
0614
TO #0869 LINK
0073
0107
0597-1
0555-1
0750
0687
0133
0687
#0853-6
0109
0107
To Bell Mixer
ROD #0853-7
0019
106-78
0878-2
0009
0063
106-76
0077
106-78
106-78
0061
0009
106-15
0079
0063
0009
0019
0878-1
0549-3
0071
106-89
0003
0063
0009
0063
106-88
0071
106-15
0878-1
0019
0064-1
0019
0061
0019
0061
0821-1
0065
0003
106-18
0003
0065
0009
0063
0019
0009
0063
0866-6
0866-5
0088-1
0866-7
0866-8
0866-9
0088
0865-93
OIL
0866-10
0866-11
0866-10
OIL
0614
0866-13
OR
0866-10
0866-11
0866-12
0057
0840-6
0285
0053
111-8
111-7
111-6
0199
0183
0864
0864-1
105-70
0273
0271
0546-1
Pre-Assembled
0546-2
ORIGINAL
0331
0007
0005
0546-5
0546-8
0546-10
0546-12
Included in Appropriate
Collet Pack.
-see instructions
0546-3
0546-16
0579-4
0546-6
Required for Some
Engines
0546-13
0325
NOTE: Remove and Discard
Original Thrust Washer
and Key if so equipped
Original Bearing Spacer
Washer in O.S. 61 SX or
STX remains in use
0549-19
0548-5
Optional Carburetor
Relief Area
0549-3
0063
0003
0080
106-61
0061
0003
0029
0063
0016
0003
0061
0019
0067
0016
0009
0063
106-46
106-46
106-50
0003
0063
106-45
FUEL LINE TO MAIN TANK
106-51
CHAMFER ONE END OF
ALUMINUM RING
106-59
106-57
106-53
4693
106-56
0019
0003
SERVO TAPS
0003
0063
106-50
106-55
FUEL LINE TO CARBURETOR
0019
106-45
106-46
106-44
0003
106-43
FUEL LINE TO AUXILIARY TANK
0397
0401
FUEL VENT
106-48
106-47
UPRIGHT
INVERTED
XI-PRO 2K
Made in USA
Part Number : 106-100


7
106-66
0003
0075
106-66
3933
0003
0073
3937
3937-1
0425
0431
0051
0427-1
0861-9
0425
0429
0861-8
0061
0861-6
0051
0861-5
0051
0427-1
0425
0861-7
0425
0800-7
0015
0859-16
0049
0049
0071
3674-6
3651-5T
3651-1
3651-5B
3674-6
0019
3723
0867-13
0800-5
0867-9
PRE ASSEMBLED
0556-1
8
0099
0090
0859-4
0859-10
0090
0435
0758
0859-12
0758
0859-14
0443
0859-10
0859-8
0018
0361
0049
0859-6
0562-1
0019
0446-3
OR
0446-4
0768
0446-2
0019
0457
0095
0056
0541-7
0299
0860-1
3696-20
3694-1
A
3674-8
B
3712
C
12
1
3701
2
3
GRAVITY
4
5
6
Alternate blade balance method
ATTACH TO
RUDDER BELLCRANK
CONTROL BALL
0133-1
0870-1
0006
0868-5
0044
0043
0044
0477
0868-5
0006
0868-7
BEND IF NEEDED
0868-3
0015
0018
0049
0560-8
0868-4
240.0MM
0133-1
0868-3
20mm
0868-6
0868-8
9
0003
0019
0870-1
0003
0003
0065
0093
0019
0003
0872-2
GLUE RELIEF
0048
0872-1
0003
0075
0588-9
0024
0032
0032
0588-10
0027
0063
0683
0019
RUDDER
0818-2
0024
0015
0361
0043
0560-8
0020
10
LEFT
HAND
THREAD
GROOVE
RIGHT
HAND
THREAD
0840-6
0057
0844-1
0067
0614
0135
0313
0853-5
0853-7
0133
0853-8
0853-6
0853-5
OPT. MIXTURE
CONTROL
0853-9
0853-8
Level Swashplate
Flat Atop 0823-1 Block.
Rods Adjust Per Instructions
Pattern Guide in Place.
Servo Neutral
ATV 100%
Min. 29.0mm Diameter Wheel
M2 hole radius can be set
at 12.0 - 12.5mm (Both must
be same however).
M2 Hole on 12.5mm Radius
ALL MEASUREMENTS MADE FROM INSIDE SLOT, WITH
SWASHPLATE LEVEL. MARK #0823-2 AS SHOWN
FULL PITCH POINT
1/2 TOTAL PITCH RANGE
LOW PITCH POINT
16.0
26.0
36.0
2.5mm
Hex Key
UPPER LIMIT
LOWER LIMIT
11
106-97
106-101
106-96
106-41
106-22
0003
106-24
0067
106-95
X1-PRO2K
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